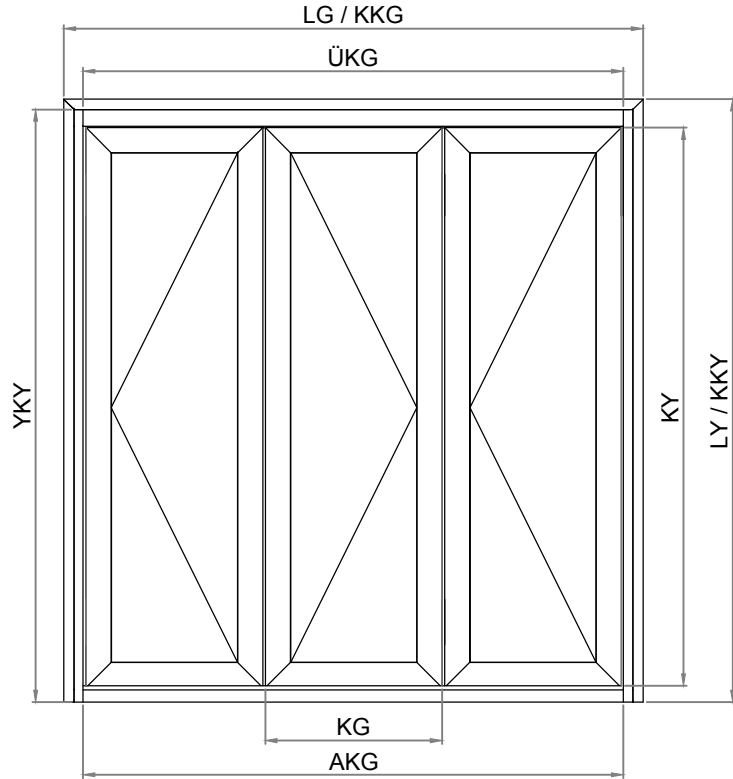
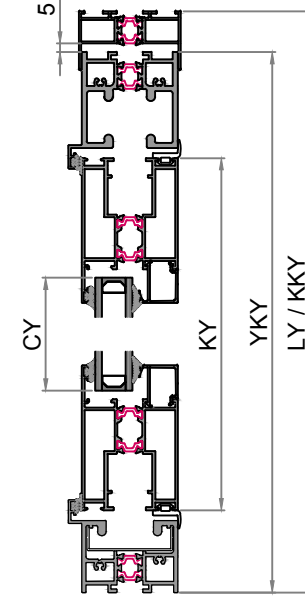
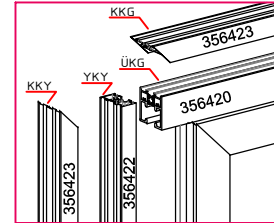


45° KANAT İMALAT DETAYI

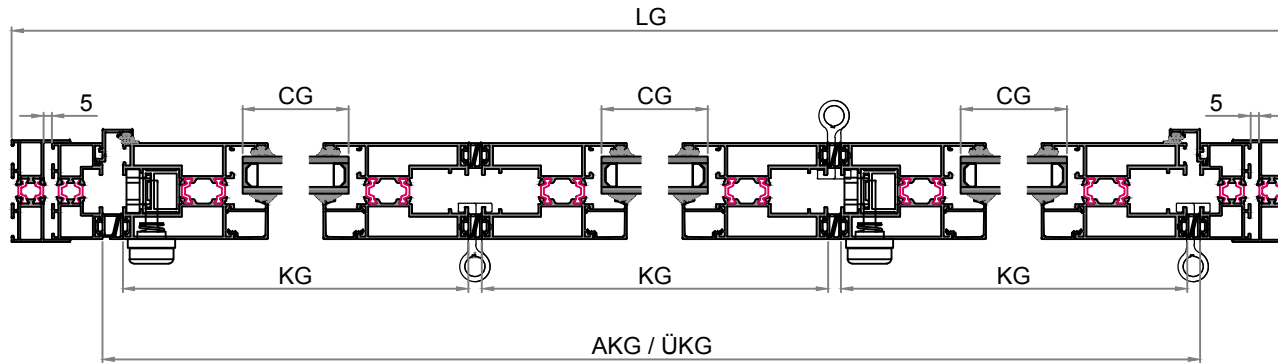


KLAVUZ KASALI KANAT 45°

LG = DOĞRAMA GENİŞLİĞİ
LY = DOĞRAMA YÜKSEKLİĞİ
KG = KANAT GENİŞLİĞİ
KY = KANAT YÜKSEKLİĞİ
CG = CAM GENİŞLİĞİ
CY = CAM YÜKSEKLİĞİ
KS = KANAT SAYISI
ÜKG = ÜST KASA GENİŞLİĞİ
AKG = ALT KASA GENİŞLİĞİ
YKY = YAN KASA YÜKSEKLİĞİ
KKY = KLAVUZ KASA YÜKSEKLİĞİ

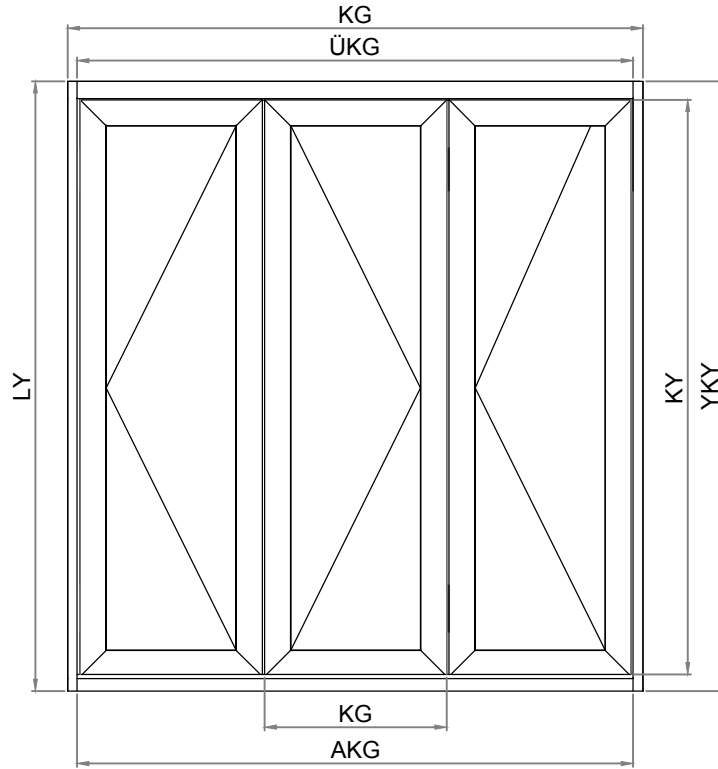


KY= LY-136
CY= KY-14,2
YKY= LY-24
KKY= LY



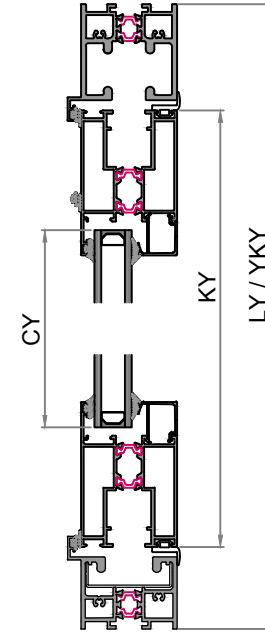
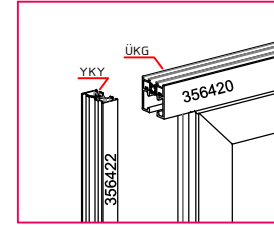
$KG = \frac{LG - ((KS * 8) + 120)}{KS}$
CG= KG-14,2
ÜKG/AKG= LG-112
KKG= LG

45° KANAT İMALAT DETAYI

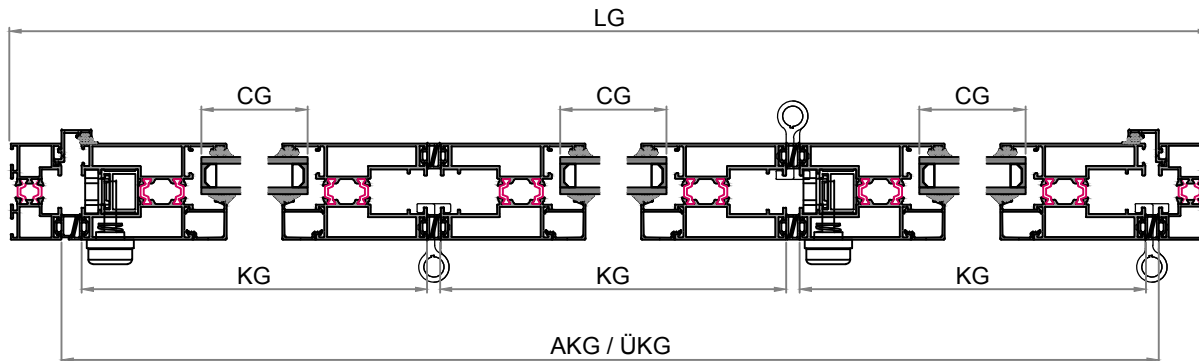


KLAVUZ KASASIZ KANAT 45°

LG = DOĞRAMA GENİŞLİĞİ
LY = DOĞRAMA YÜKSEKLİĞİ
KG = KANAT GENİŞLİĞİ
KY = KANAT YÜKSEKLİĞİ
CG = CAM GENİŞLİĞİ
CY = CAM YÜKSEKLİĞİ
KS = KANAT SAYISI
ÜKG = ÜST KASA GENİŞLİĞİ
AKG = ALT KASA GENİŞLİĞİ
YKY = YAN KASA YÜKSEKLİĞİ

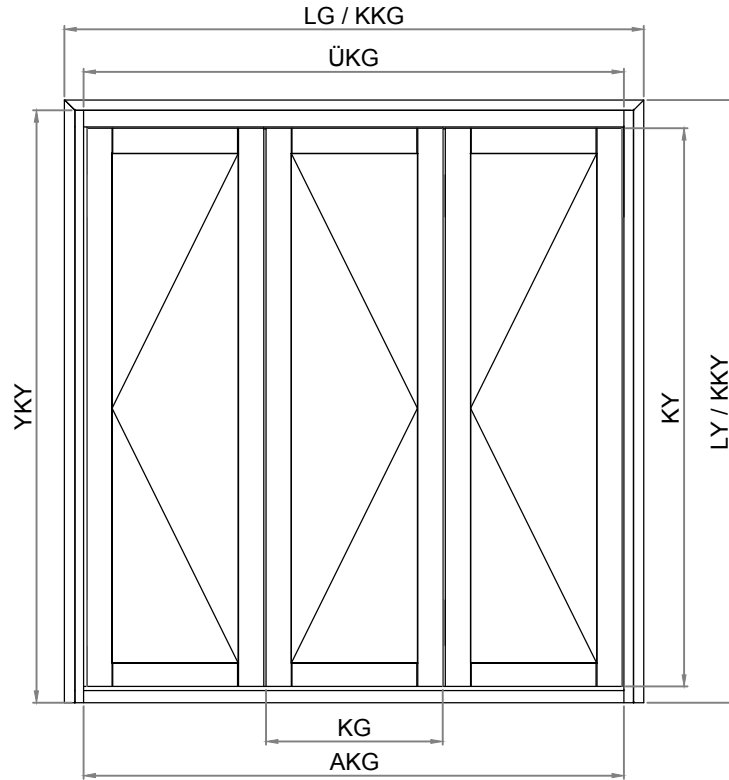


KY= LY-112
CY= KY-142
YKY= LY



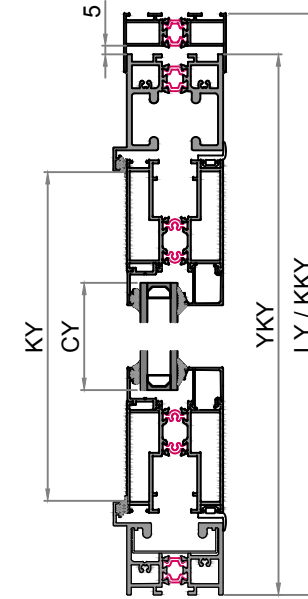
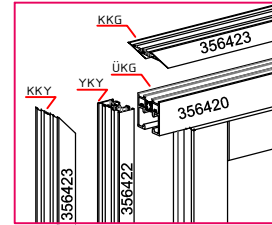
$KG = \frac{LG - ((KS \cdot 8) + 72)}{KS}$
CG= KG-142
ÜKG/AKG= LG-64

90° KANAT İMALAT DETAYI

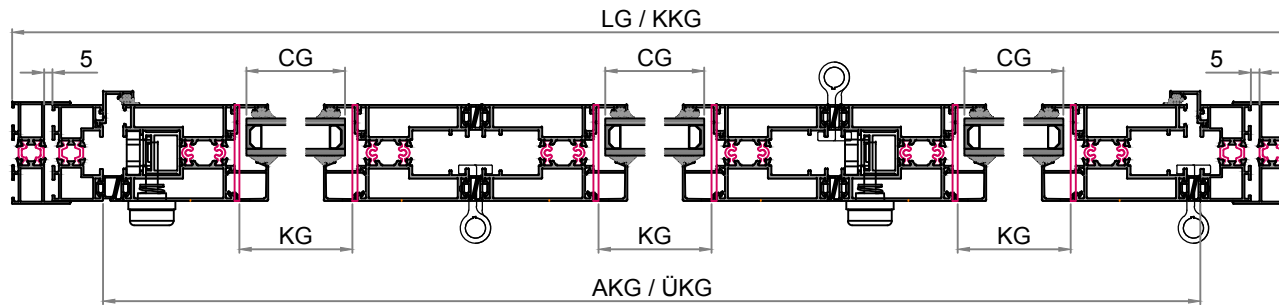


KLAVUZ KASALI KANAT 90°

LG = DOĞRAMA GENİŞLİĞİ
LY = DOĞRAMA YÜKSEKLİĞİ
KG = KANAT GENİŞLİĞİ
KY = KANAT YÜKSEKLİĞİ
CG = CAM GENİŞLİĞİ
CY = CAM YÜKSEKLİĞİ
KS = KANAT SAYISI
ÜKG = ÜST KASA GENİŞLİĞİ
AKG = ALT KASA GENİŞLİĞİ
YKY = YAN KASA YÜKSEKLİĞİ
KKY = KLAVUZ KASA YÜKSEKLİĞİ

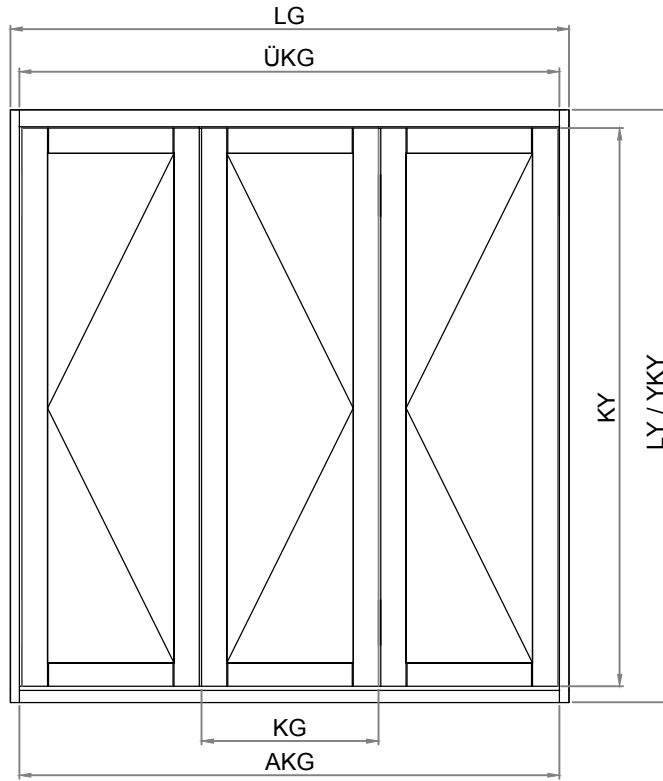


KY= LY-150
CY= KY-132
YKY= LY-24
KKY= LY



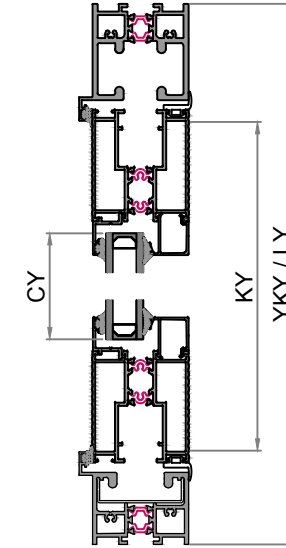
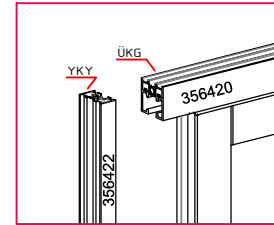
$KG = \frac{LG - ((KS * 146) + 120)}{KS}$
CG= KG-8
ÜKG/AKG= LG-112
KKG= LG

90° KANAT İMALAT DETAYI

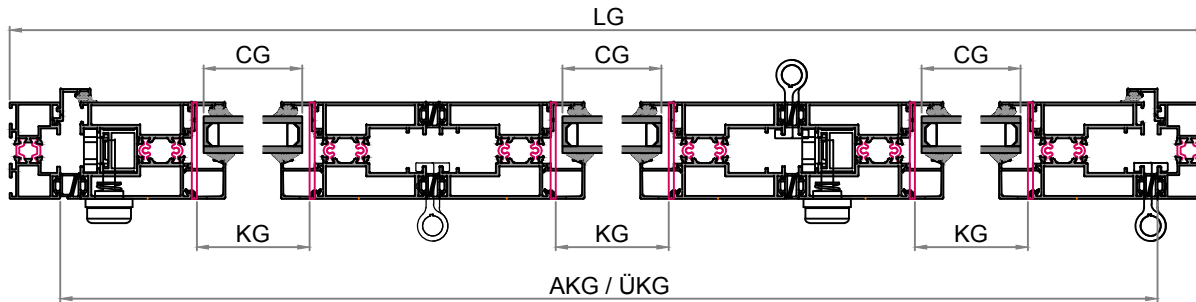


KLAVUZ KASASIZ KANAT 90°

LG = DOĞRAMA GENİŞLİĞİ
LY = DOĞRAMA YÜKSEKLİĞİ
KG = KANAT GENİŞLİĞİ
KY = KANAT YÜKSEKLİĞİ
CG = CAM GENİŞLİĞİ
CY = CAM YÜKSEKLİĞİ
KS = KANAT SAYISI
ÜKG = ÜST KASA GENİŞLİĞİ
AKG = ALT KASA GENİŞLİĞİ
YKY = YAN KASA YÜKSEKLİĞİ



KY= LY-126
CY= KY-132
YKY= LY



$$KG = \frac{LG - ((KS * 146) + 72)}{KS}$$

$$CG = KG - 8$$

$$ÜKG / AKG = LG - 64$$